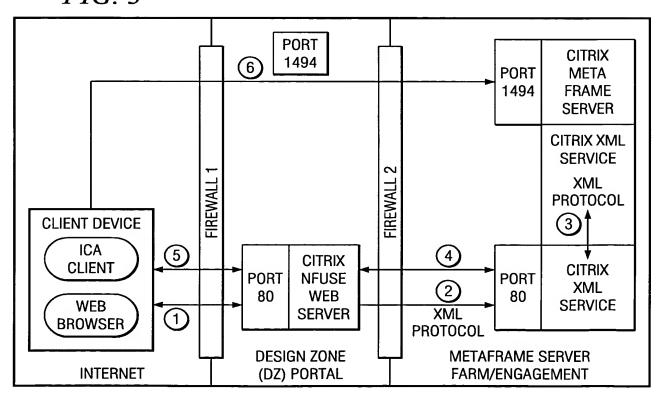
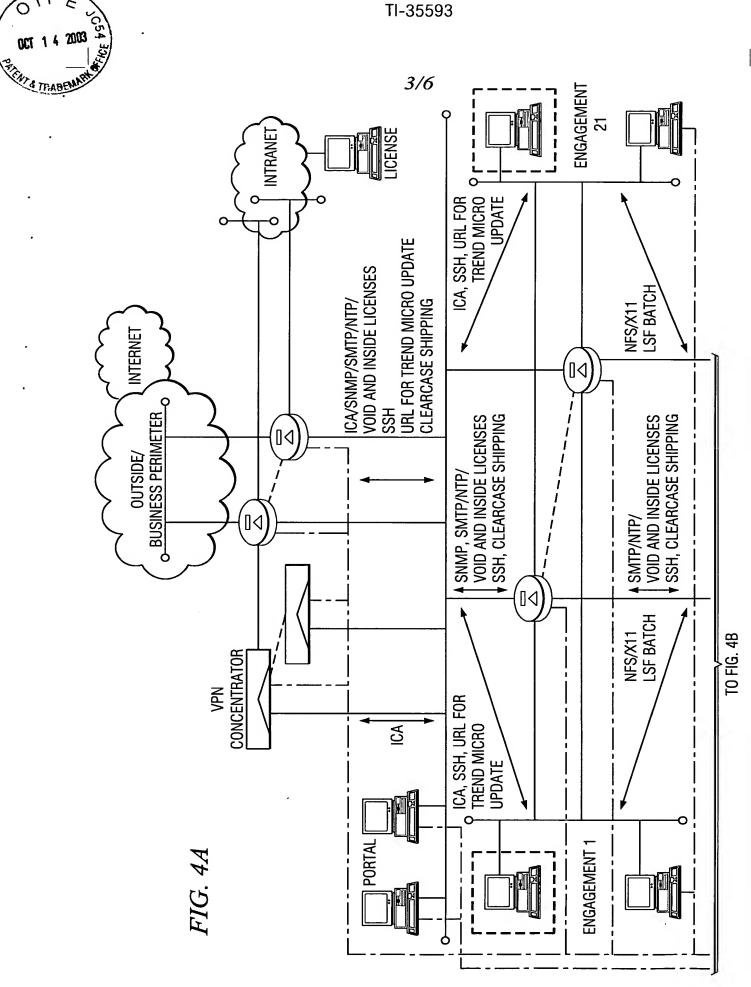
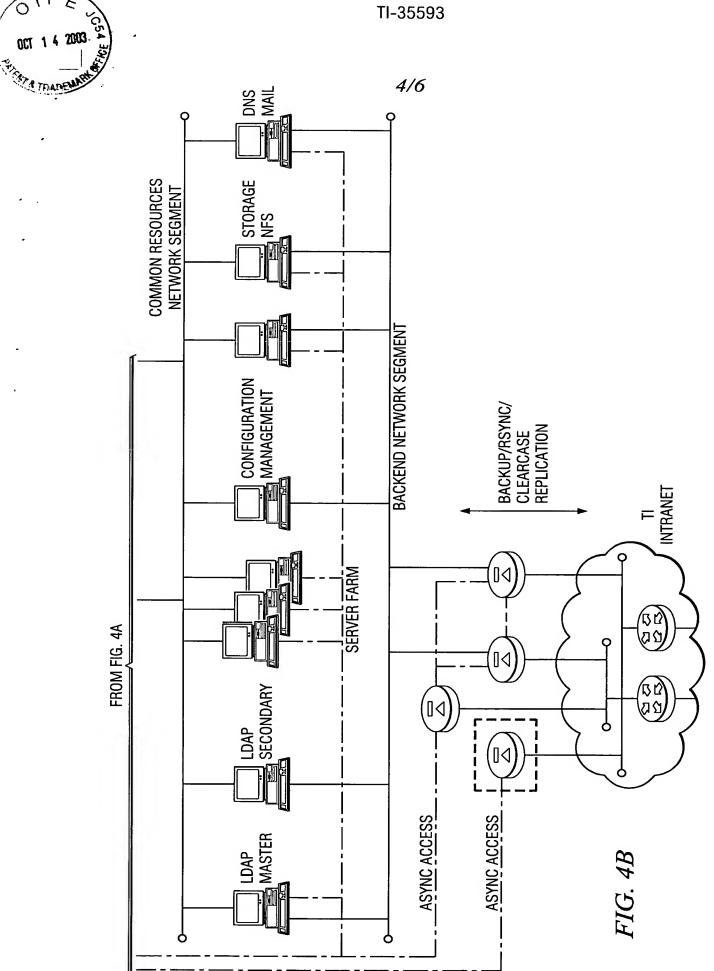


FIG. 3









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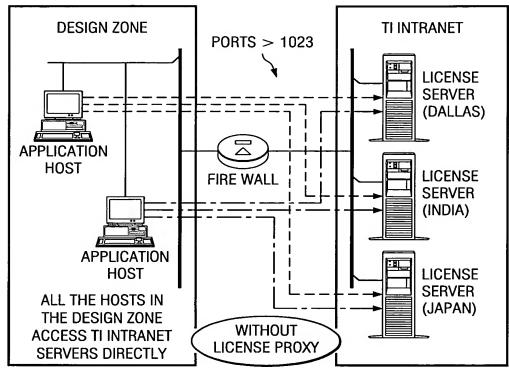
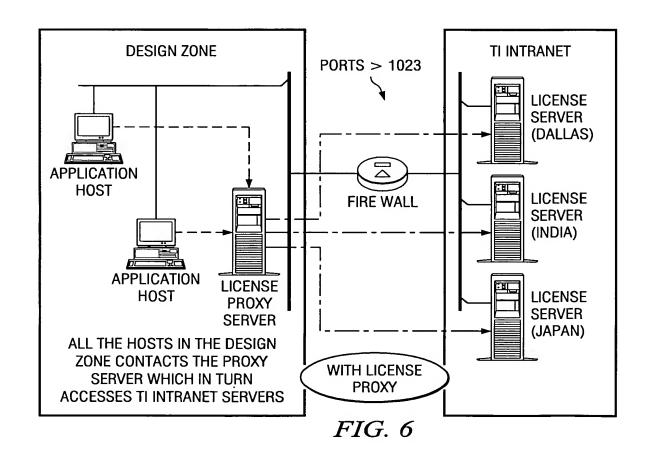
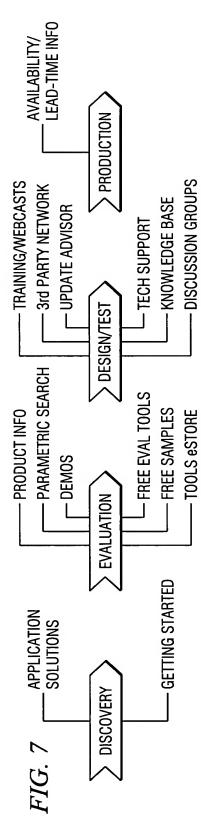


FIG. 5



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CASH CASH CASH SHIP NOTIFICATION TRACK AND TRACE SHIP NOTIFICATION TRACK AND TRACE RECEIVING SHIPPING **SHIPPING ACKNOWLEDGEMENT ACKNOWLEDGEMENT** QUOTE ORDER/CHANGE **ORDER/CHANGE** MANAGEMENT MANAGEMENT MANAGEMENT ORDER ORDER ORDER FIG. 8 MANUFACTURING MANUFACTURING MANUFACTURING WP **ACKNOWLEDGEMENT** PLAN START FORECAST FORECAST **ALERTS** PLANNING AND FORECASTING PLANNING AND PLANNING AND FORECASTING **FORECASTING** DESIGN DESIGN SUBCONTRACTOR TI PROCESS CUSTOMER SUPPLIER